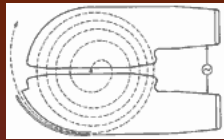


A detailed cross-sectional diagram of a particle accelerator, likely a synchrotron. It features a central circular region with concentric rings, surrounded by four large, complex structures (quadrupoles) that form the main body of the ring. The background is a dark blue gradient with a grid of fine lines.

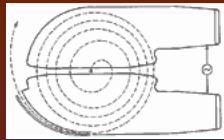
Introduction to Safety Systems in Research Accelerators

Software
USPAS
June, 2004

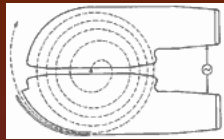


Outline

- ❖ Overview of software considerations for use in safety applications
- ❖ Objective
 - ❖ Introduce some of the concerns in using programmable devices and some of the methods used to address them.

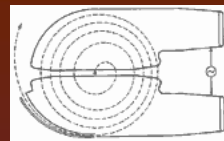


- ❖ Nancy Leveson will argue that “software” cannot fail, only hardware. Software is an abstract concept executed by physical hardware.



- ❖ A stress-strength model can be used.
- ❖ Instead of physical stress on a component, software is stressed by demands placed on the constraints within the context of the system.
- ❖ These constraints can be:
 - ❖ physical, e.g. hardware failure,...
 - ❖ logical, e.g. out of bounds data,...
 - ❖ temporal, e.g. old data, mis-synchronized functions,...
- ❖ It is a matter of how well the constraints are defined and how well the system can handle excursions beyond the constraints.

Stress Strain



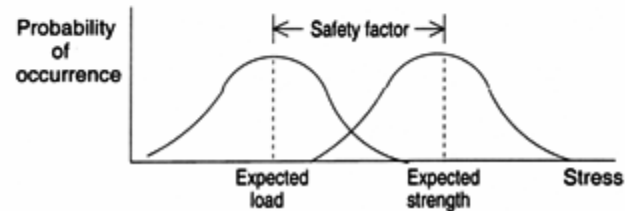
Safety Margins and Safety Factors



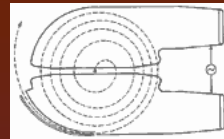
(a) Probability density function of failure for two parts with same expected failure strength.



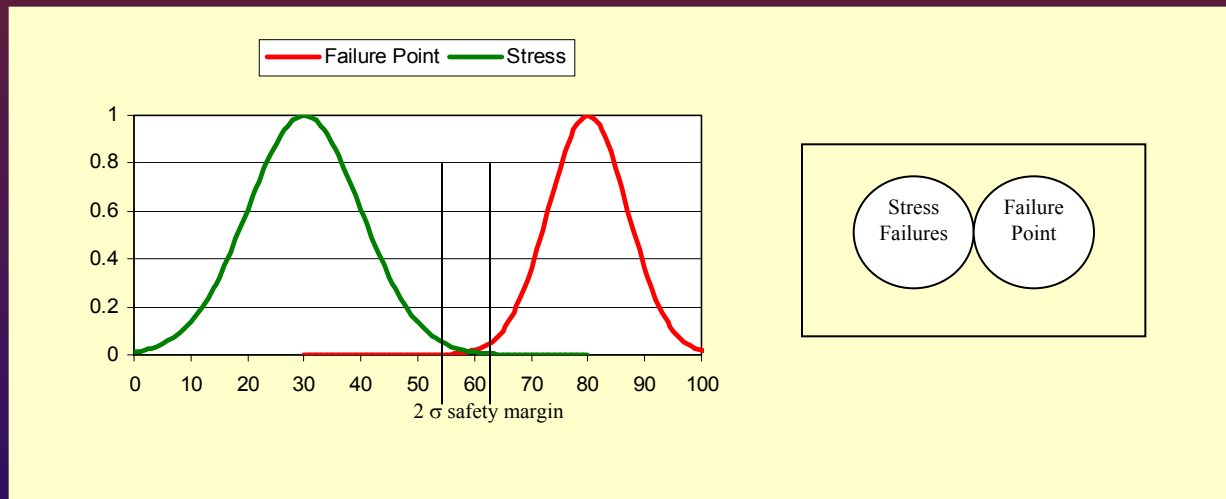
(b) A relatively safe case.

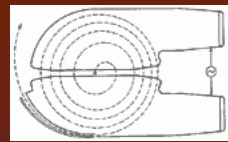


(c) A dangerous overlap but the safety factor is the same as in (b)

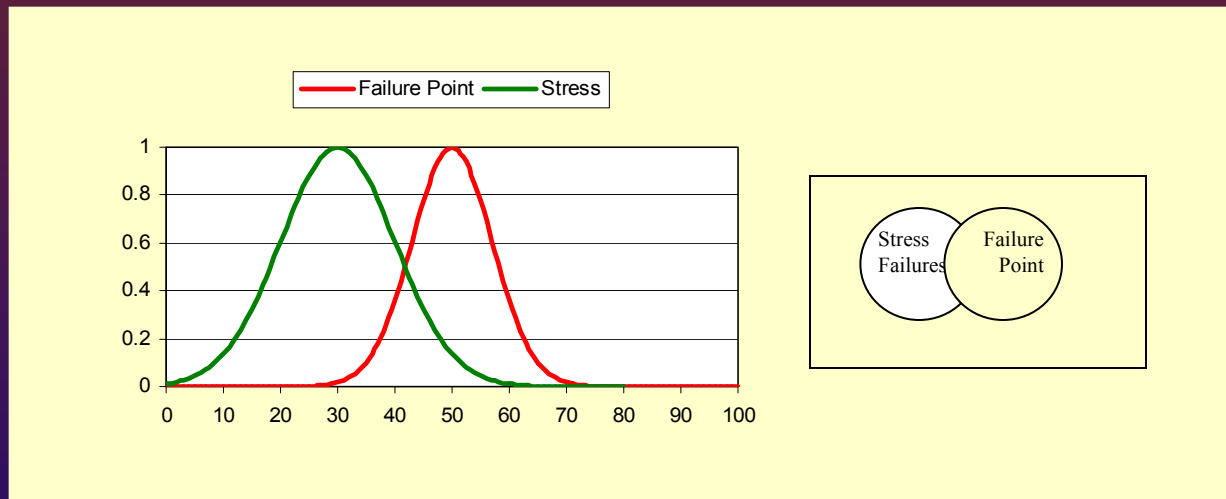


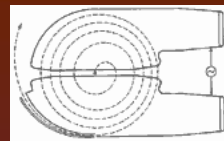
Safety Margin



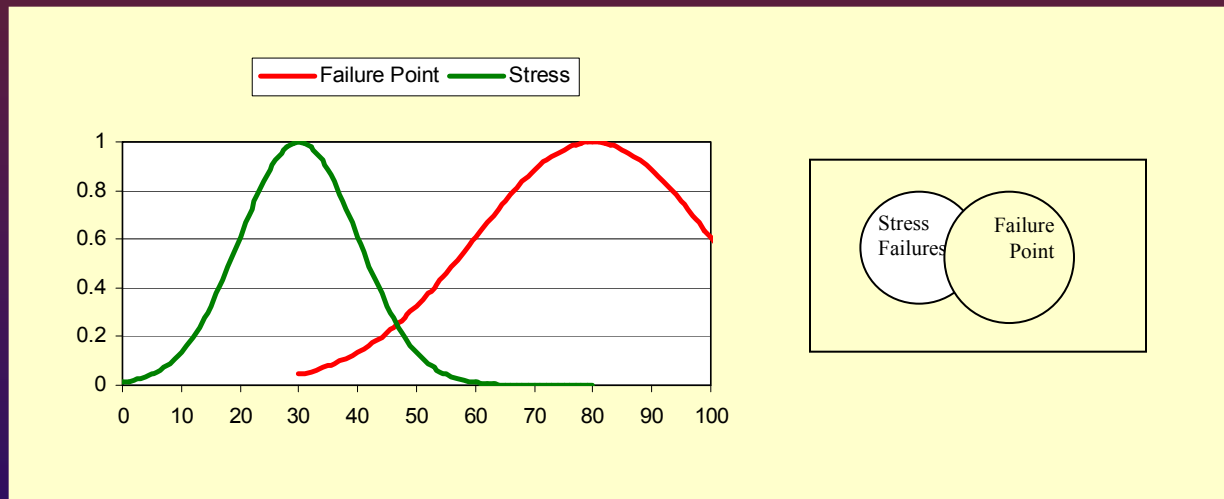


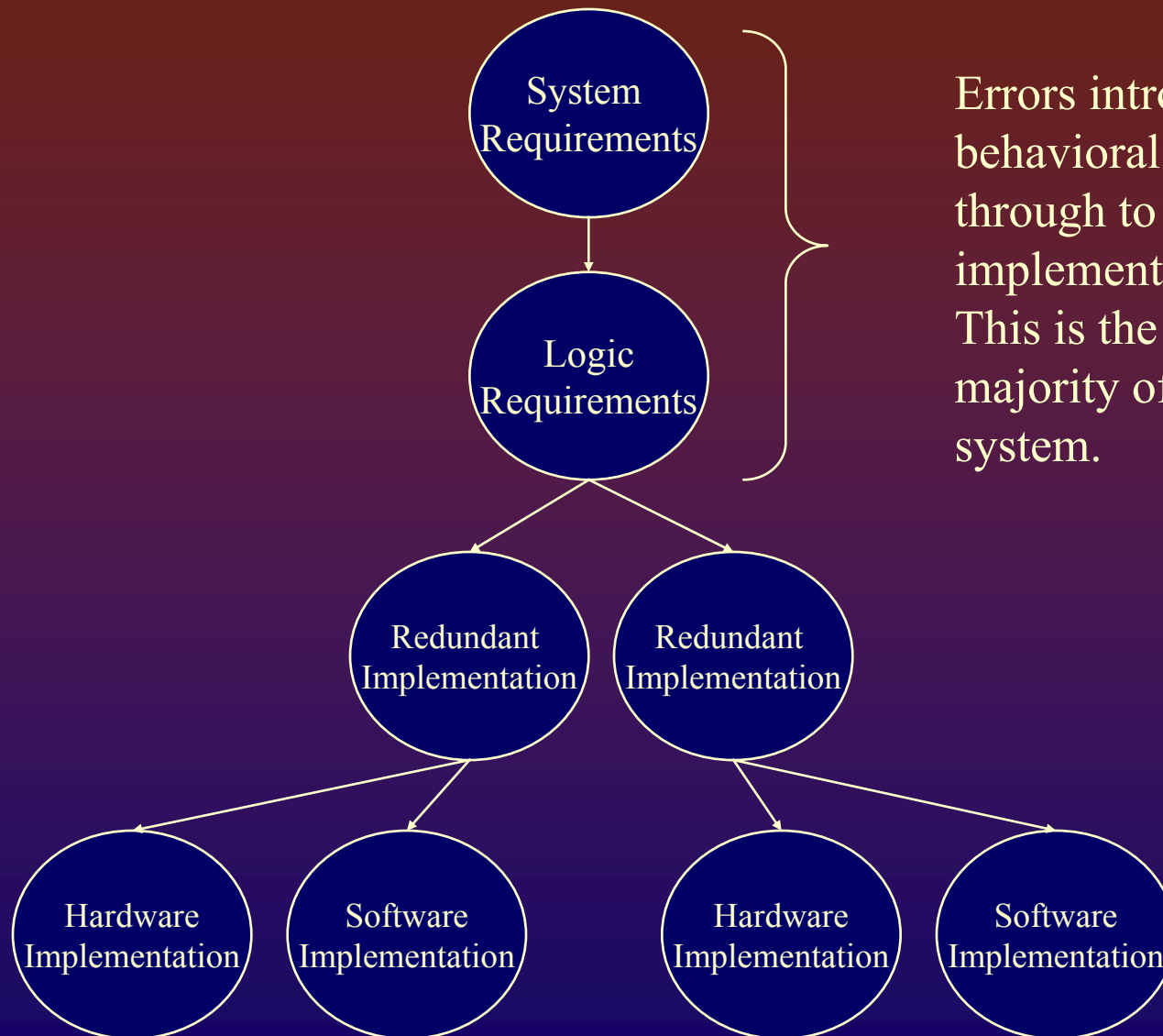
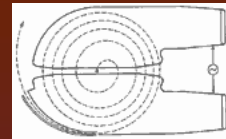
Increase in Failures Due to Insufficient Safety Margin



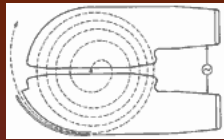


Increase in Failures Due to Poor QA





Errors introduced in the behavioral phase will propagate through to any type of system implementation. This is the source of the majority of functional errors in a system.

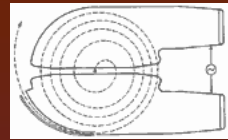


Requirements

The most important document in safety systems is the requirements document.

Requirements should include

- ❖ Context
- ❖ Scope and intended use
- ❖ Constraints
- ❖ Assumptions
- ❖ Desired behavior
- ❖ Timing requirements
- ❖ Exception handling
- ❖ Verification/Validation requirements
- ❖ Definition of inputs and expected outputs

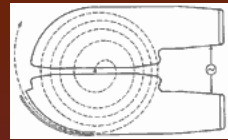


❖ Languages

- ❖ IEC61131-3 Defines PLC programming Languages

❖ Applications

- ❖ Software application development is left to “Good Practice”
- ❖ A good start is in IEC 61508 and 61511
- ❖ IEC880 (Software for Computers in the Safety Systems of Nuclear Power Stations) is a good reference



Programming Languages

❖ Three Categories

❖ Fixed Program Language

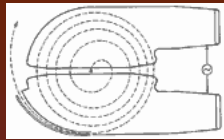
- ❖ Application is unalterable
- ❖ Ex. Smart Transmitter

❖ Limited Variability Language

- ❖ Well defined functions may be programmed within a structured framework
- ❖ Ex. Ladder Logic, Instruction List, Structured Text

❖ Full Variability Language

- ❖ General purpose programming language
- ❖ Ex. ADA, C, C++

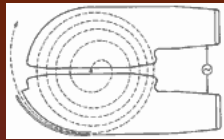


Safety Software Design

Really, it is high QA design.

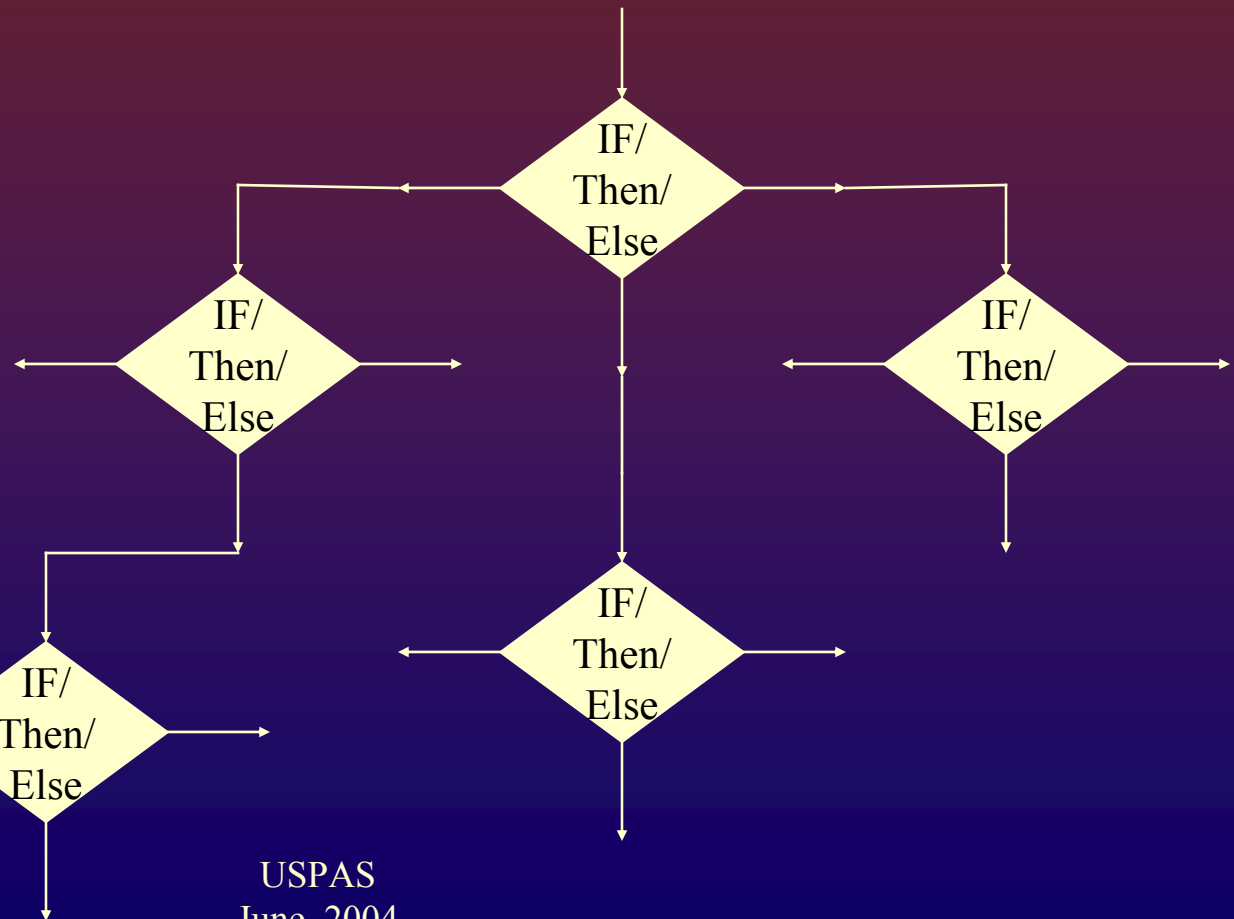
Apply standards and good practice that reflect lessons learned from past accidents. Includes things like checklists.

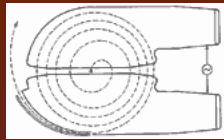
Make use of hazard analysis techniques to help avoid introduction of systematic errors.



Branches

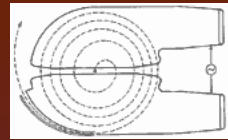
- ❖ Every decision branch in a logical system increases the complexity of the system exponentially





Software Analysis Techniques

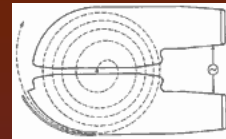
- ◆ Software FMEA
- ◆ HAZOP
 - Hazard and Operability analysis
 - Qualitative
 - Carried out on design, not a FMEA
- ◆ Fault/Event Trees
 - Quantitative
 - Only follows defined faults/events
- ◆ Formal Methods
 - Rigorous but unwieldy



IEC 61508 Part 3 Software

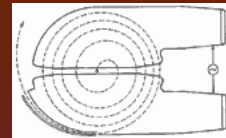
- ❖ Defines requirements for software practices based on target SIL level.
- ❖ Includes appendices with recommended practice.
 - ❖ Practice may be:
 - ❖ HR Highly Recommended
 - ❖ R Recommended
 - ❖ --- mute/no recommendation
 - ❖ NR Not Recommended

Recommendations from IEC 61508 Part 3-Software



❖ Technique/Measure	Ref	SIL1	SIL2	SIL3	SIL4
1 Use of coding standard		HR	HR	HR	HR
2 No dynamic objects		R	HR	HR	HR
3a No dynamic variables		---	R	HR	HR
3b Online checking of the installation of dynamic variables		---	R	HR	HR
4 Limited use of interrupts		R	R	HR	HR
5 Limited use of pointers		---	R	HR	HR
6 Limited use of recursion		---	R	HR	HR
7 No unconditional jumps in programs in higher level languages		R	HR	HR	HR

Table B.1 – Design and coding standards

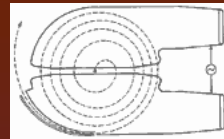


Recommendations from IEC 61508 Part 3-Software

Technique/Measure	Ref	SIL1	SIL2	SIL3	SIL4
1 Software module size limit		HR	HR	HR	HR
2 Information hiding/encapsulation		R	HR	HR	HR
3 Parameter number limit		R	R	R	R
4 One entry/one exit point in subroutines and functions		HR	HR	HR	HR
5 Fully defined interface		HR	HR	HR	HR

From Table B.9 – Modular approach

Hazard Mitigation from Software Perspective



Leveson - 160
Design

Safe Design Precedence

HAZARD ELIMINATION

- Substitution
- Simplification
- Decoupling
- Elimination of human errors
- Reduction of hazardous materials or conditions

HAZARD REDUCTION

- Design for controllability
- Barriers
 - Lockins, Lockouts, Interlocks
- Failure Minimization
 - Safety Factors and Margins
- Redundancy

HAZARD CONTROL

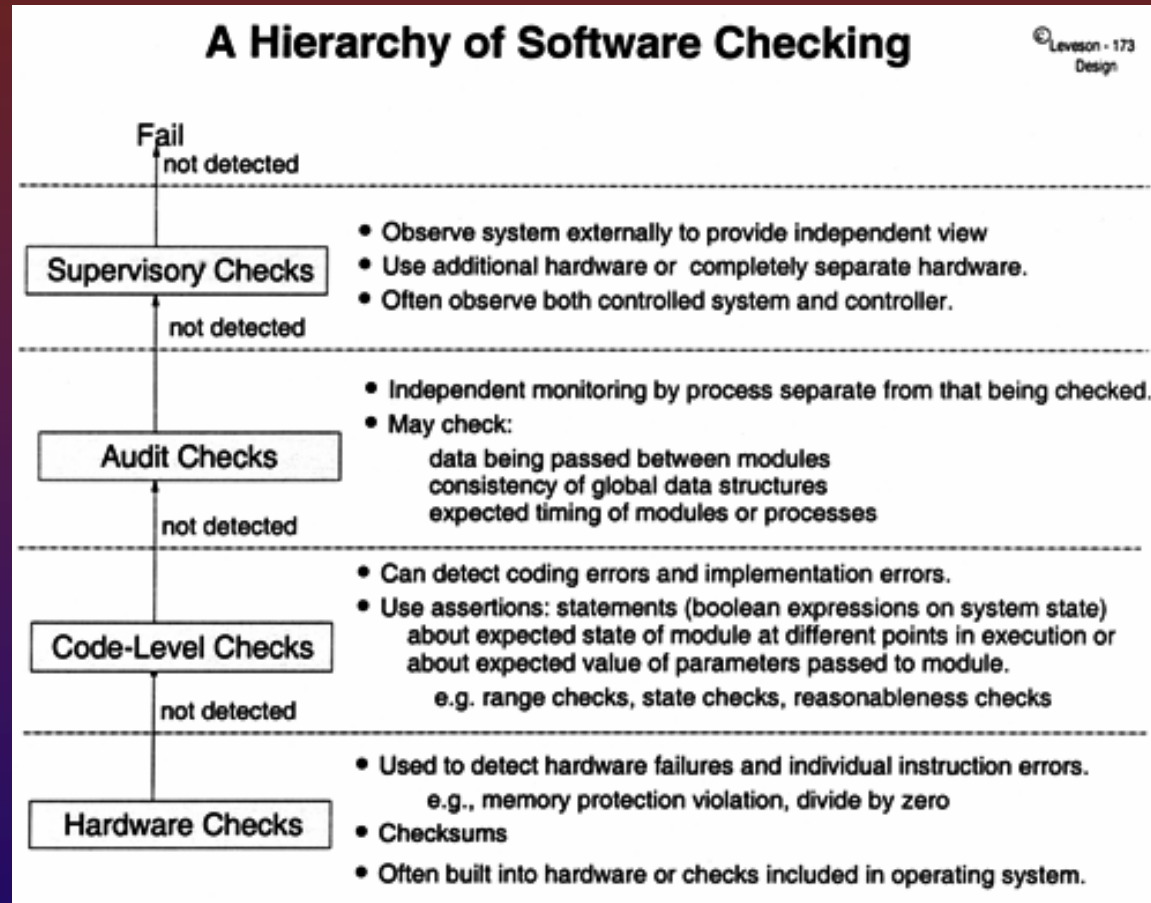
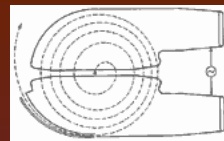
- Reducing exposure
- Isolation and containment
- Protection systems and fail-safe design

DAMAGE REDUCTION

Decreasing cost
Increasing effectiveness

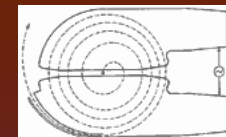
N. Leveson

Software Checking



N. Leveson

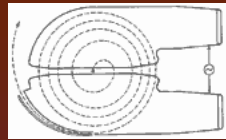
Self-Checking Software (2)



	Already Known Errors			Other Errors			Added Errors
	#	SP	CR	CD	SP	CR	CD
3a 3b 3c	4		1				
6a 6b 6c	3		2				1
8a 8b 8c	2			2			1
12a 12b 12c	2	1					1
14a 14b 14c	2		1				2
20a 20b 20c	2		1		1		2
23a 23b 23c	2	2					4
25a 25b 25c	3		2	1			1
Total	60	3	8	3	1	0	5

Spec Read Chks Spec Read Chks
KNOWN NEWLY FOUND ADDED

State Machine Design



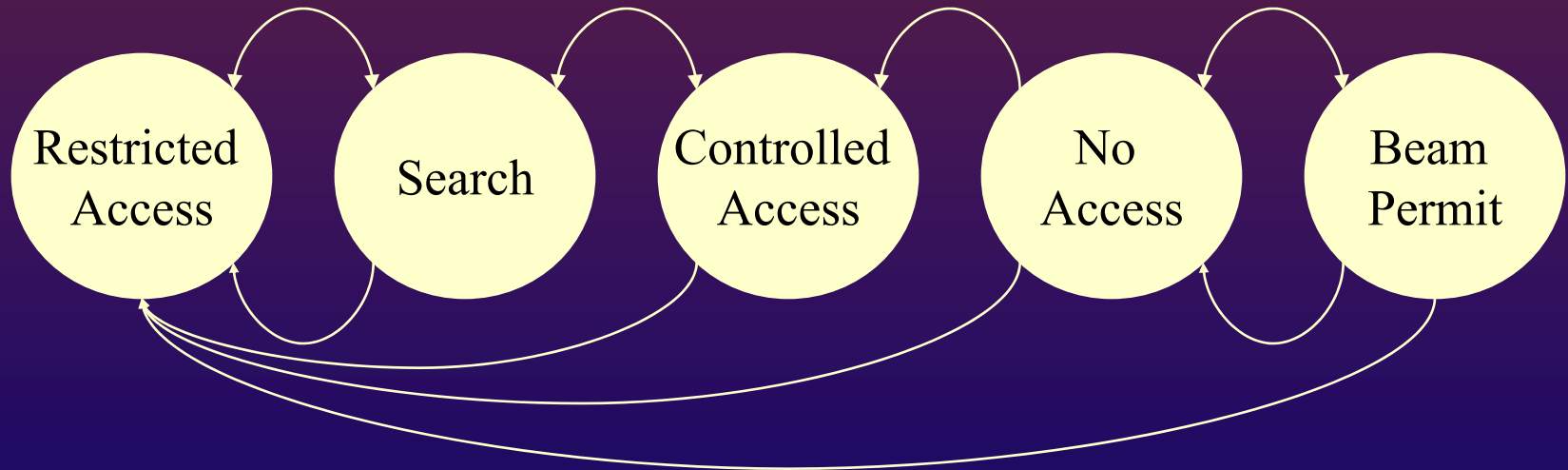
State or state machine based design

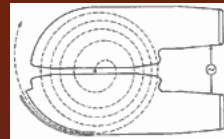
- Each state must be complete

- Each state and transition in-to and out-of must be deterministic, e.g. fail safe states.

- Define “safe” states and “dangerous” states

Error handling for each condition/state/transition





McCabe Complexity

- ❖ e is number of edges
- ❖ n is number of states

$$Paths = e - n + 2$$

